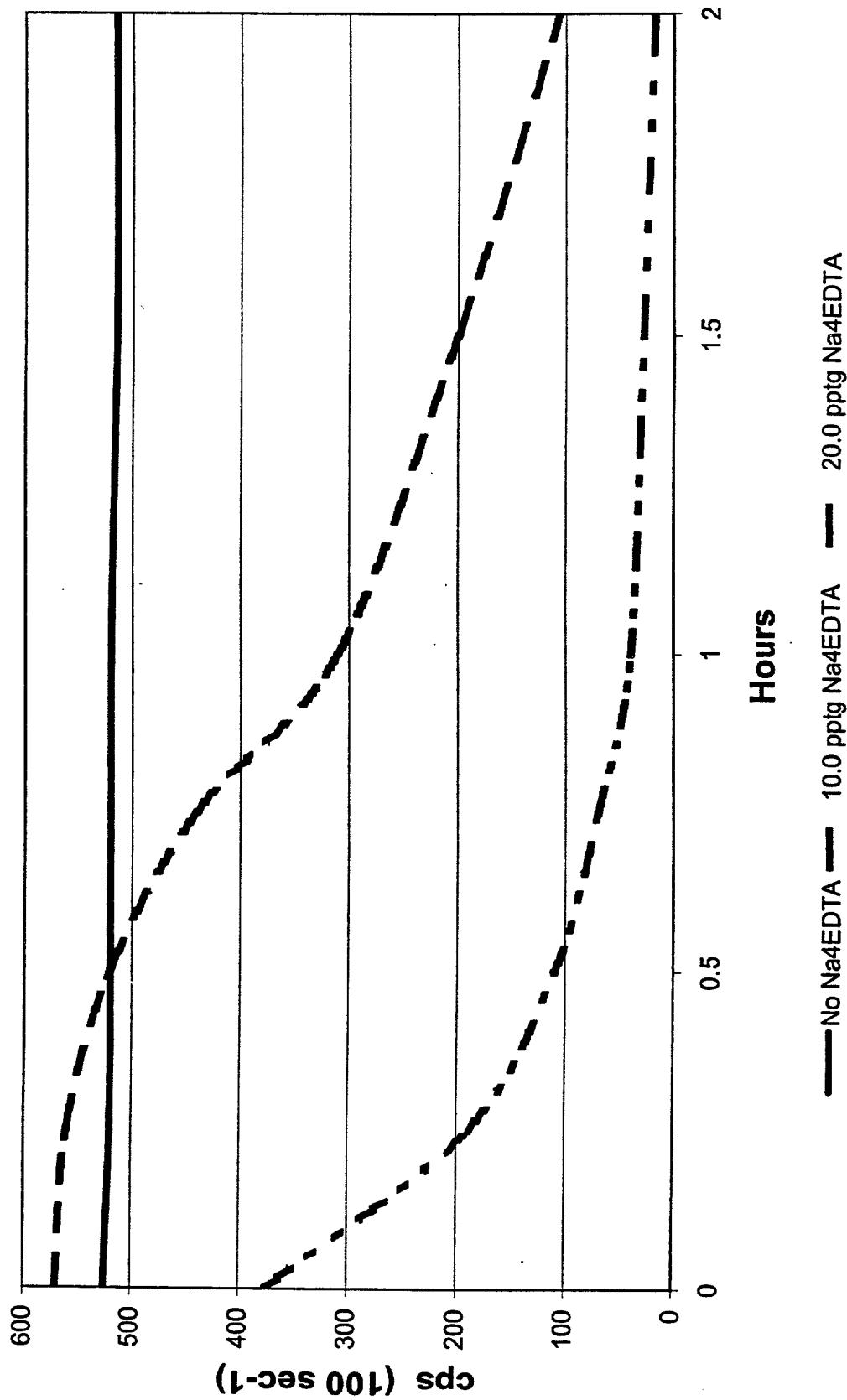


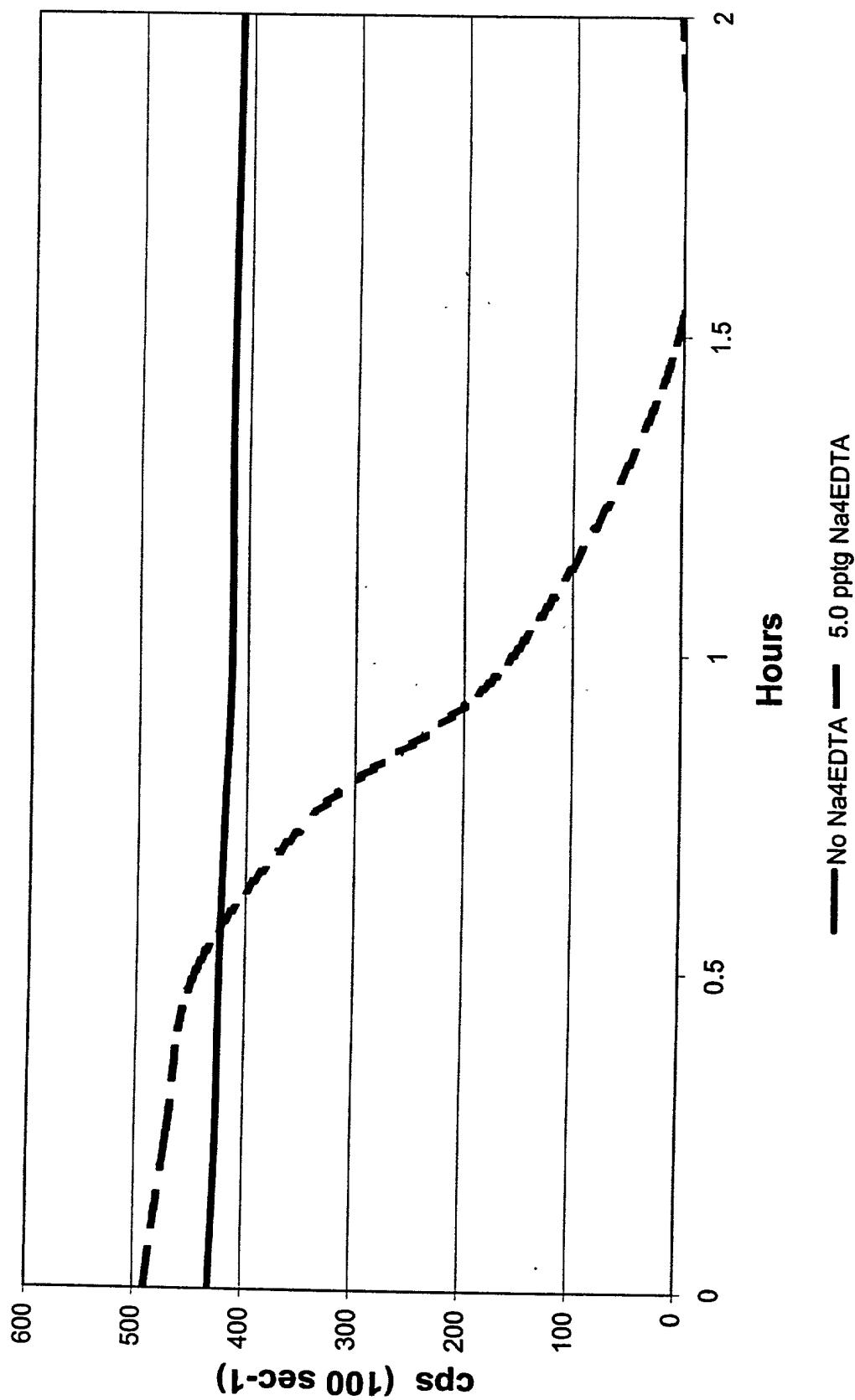
AMINOCARBOXYLIC ACID BREAKER  
COMPOSITIONS FOR FRACTURING FLUIDS  
James B. Crews  
304-27440-US Sheet 1/7

**Fig. 1**  
**Na4EDTA Break Tests**  
**BoraFRAQ 30 At 150 F (66°C)**

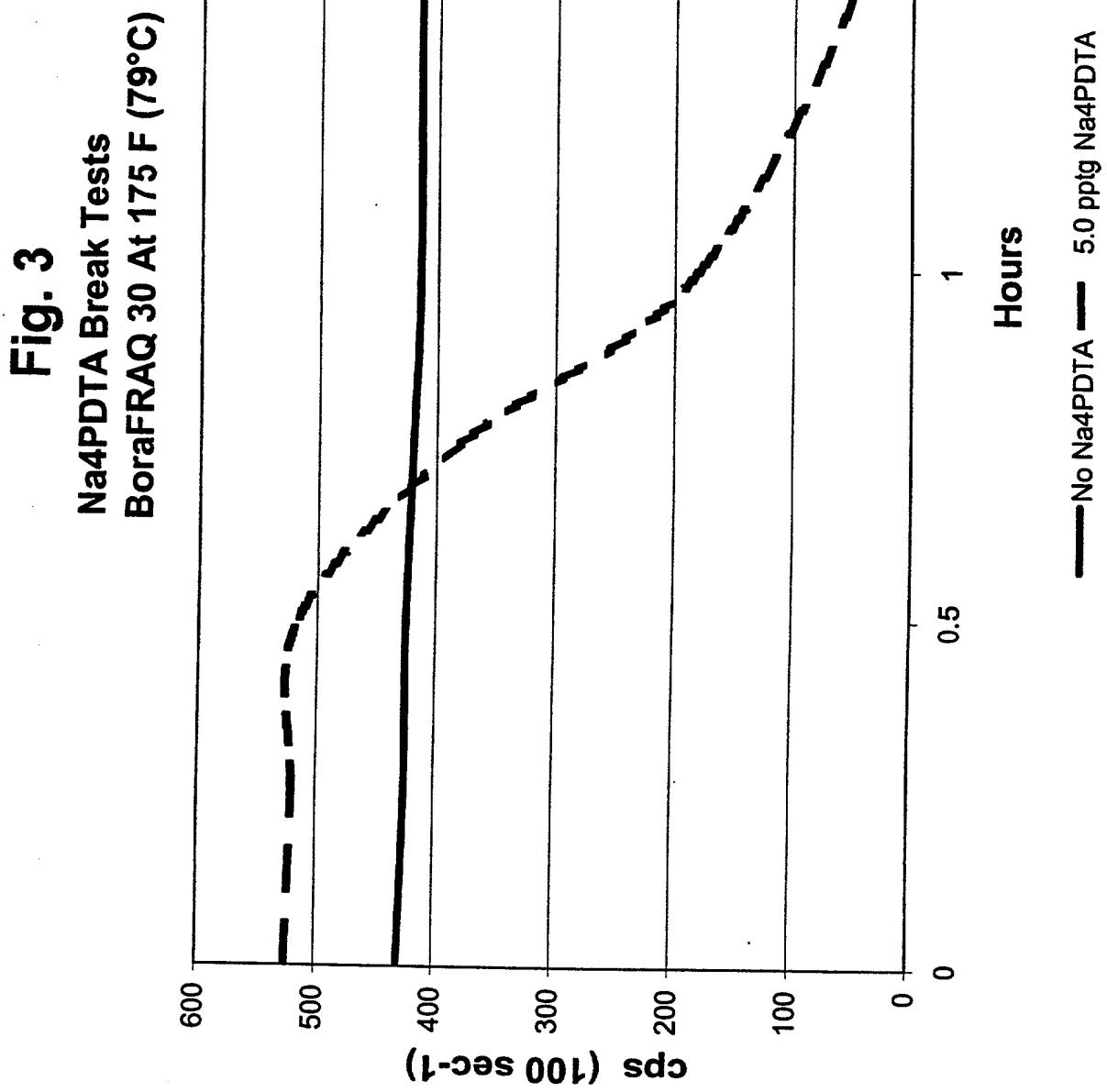


AMINOCARBOXYLIC ACID BREAKER  
COMPOSITIONS FOR FRACTURING FLUIDS  
James B. Crews  
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**Fig. 2**  
**Na4EDTA Break Tests**  
**BoraFRAQ 30 At 175 F (79°C)**

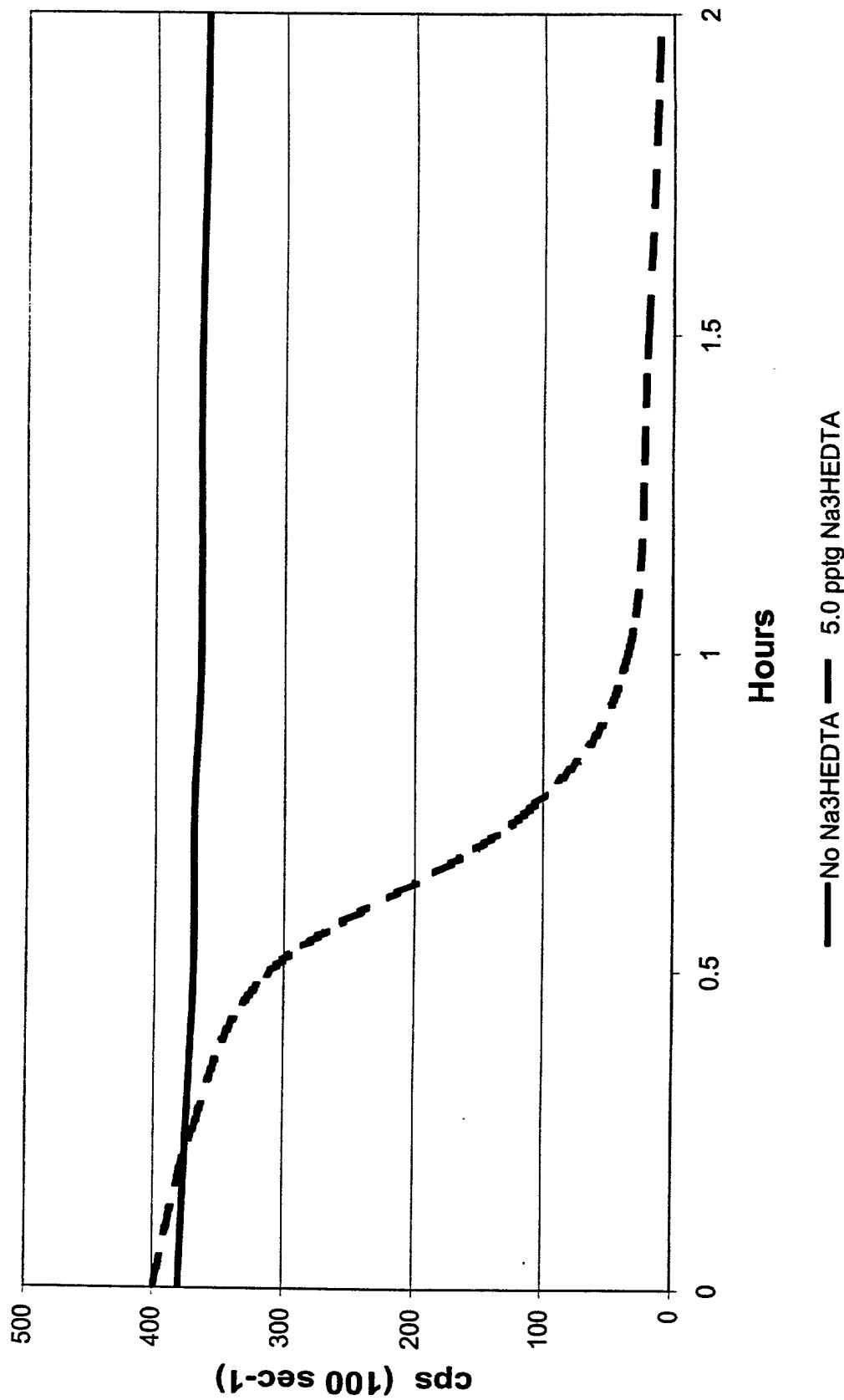


AMINOCARBOXYLIC ACID BREAKER  
COMPOSITIONS FOR FRACTURING FLUIDS  
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AMINOCARBOXYLIC ACID BREAKER  
COMPOSITIONS FOR FRACTURING FLUIDS  
James B. Crews  
304-27440-US Sheet 4/7

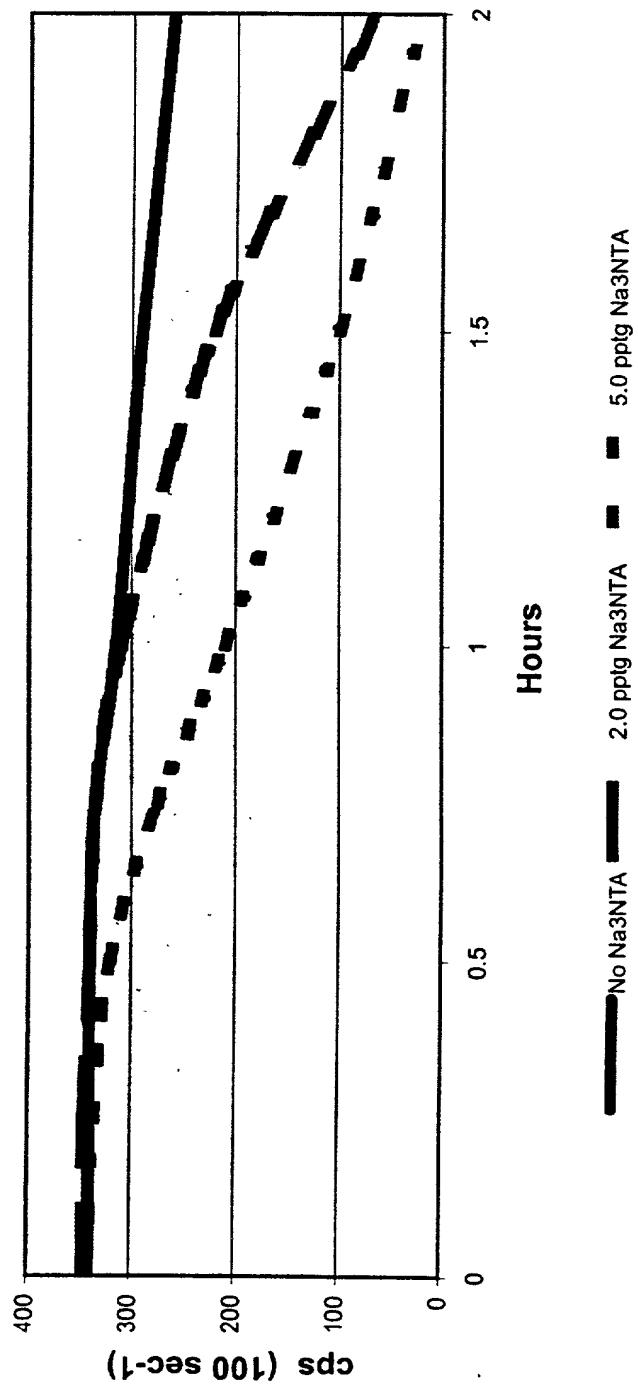
**Fig. 4**  
**Na3HEDTA Break Tests**  
**BoraFRAQ 30 At 220 F (104°C)**



AMINOCARBOXYLIC ACID BREAKER  
COMPOSITIONS FOR FRACTURING FLUIDS  
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**Fig. 5**

Na3NTA Break Tests  
BoraFRAQ 30 At 250 F (121°C)



AMINOCARBOXYLIC ACID BREAKER  
COMPOSITIONS FOR FRACTURING FLUIDS  
James B. Crews  
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Fig. 6

Effects Of E39 Breaker  
On 80 pptg Linear Guar (WG-1L) At 150 F (66 C)

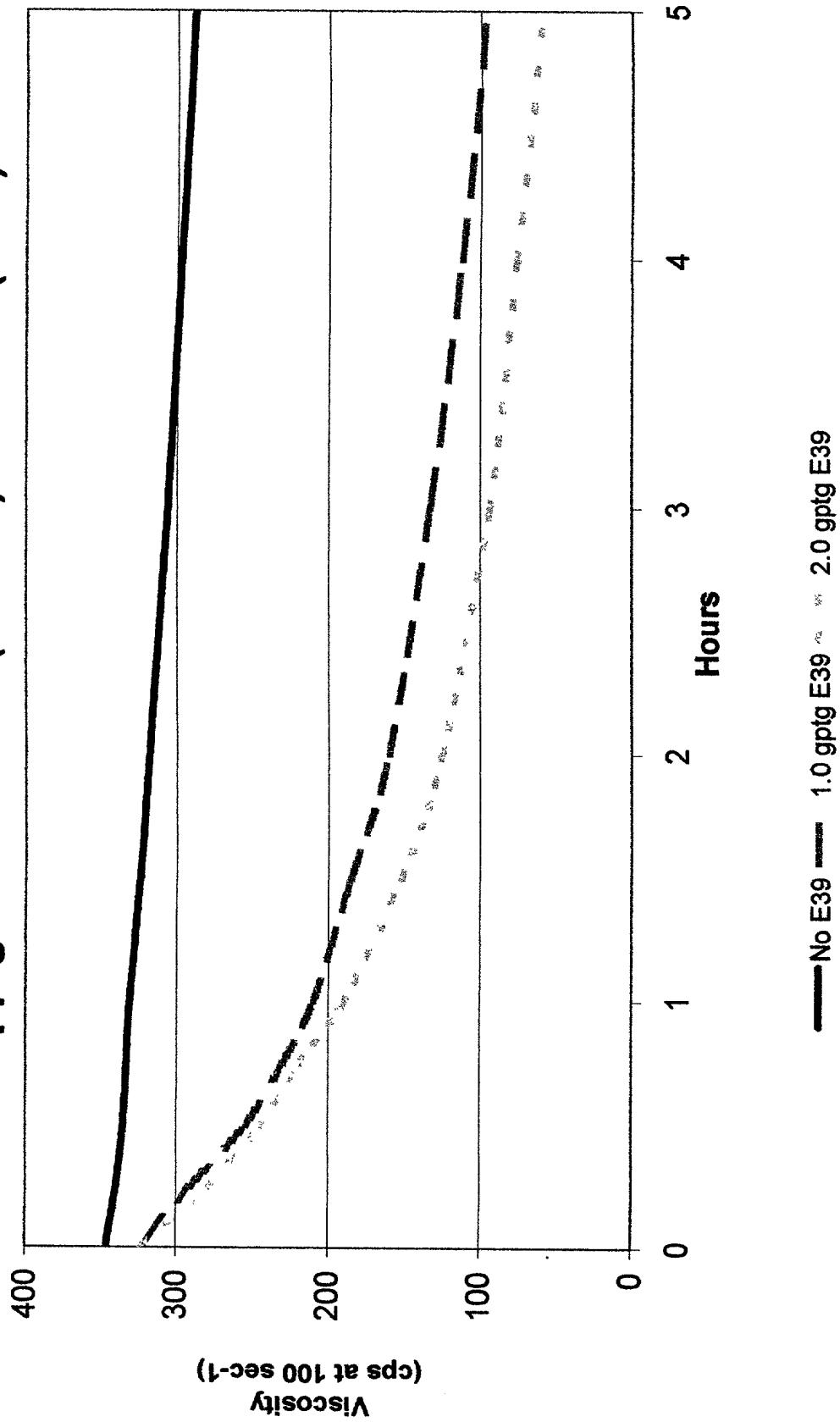


Fig. 7

